

1. adhesive tapes (one-sided / double-sided) and adhesive form tapes

1.1. processing of log-goods (input-rolls)

wrapping-process	<ul style="list-style-type: none"> - to change the length - to change the core diameter from 1 and 3 inches - maximum width of rolls to use: 1.650 mm / Ø 1.000 mm - minimum width of rolls to use: 500 mm
winding-cutting-process	<ul style="list-style-type: none"> - maximum width of rolls to use: 1.650 mm - width of rolls which can produced: from 50 mm (depends on material)
laminating	<ul style="list-style-type: none"> - maximum width of rolls to use: 1.500 mm / Ø 800 mm - multi-layers laminates possible - change of liner possible - attach additional liners possible
production of sheet material	<ul style="list-style-type: none"> - maximum width of rolls to use: 1.500 mm - length: 300 mm to 2.000 mm - material thickness: max. 10 mm
cutting	<ul style="list-style-type: none"> - maximum width of rolls to use: 1.500 mm (3"-core) / 800 mm (1"-core) / Ø 400 mm - width of rolls which can produced: from 1 mm (depends on material)

1.2. production of die cuts

stroke die cutter	<ul style="list-style-type: none"> - from roll to roll (kiss cut) with / without fingerlift <ul style="list-style-type: none"> - max. dimension 1.100 x 480 mm - min. dimension 6 mm - from rolle / sheet to separate parts (die cut) <ul style="list-style-type: none"> - working width 600 mm to 1.500 mm - hole cuttings in part are possible
rotary die cutter	<ul style="list-style-type: none"> - from roll to roll or separate parts - rotary process with / without fingerlift - minimum quantity: 1 roll - tool costs: from 300 € - max. dimension 600 x 620 mm
laser cutter	<ul style="list-style-type: none"> - laser cutting process with / without fingerlift - for sample production - for small and middle series - max. dimension 1.600 x 1.300 mm - from sheet to sheet (kiss cut) - from sheet to separate parts (die cut)
plotter cutter	<ul style="list-style-type: none"> - oscillating cutter - for sample production - for small and middle series - max. dimension 1.600 x 1.300 mm - from sheet to sheet (kiss cut) - from sheet to separate parts (die cut)



2. protective films

The production processes mentioned under adhesive tape (item 1) can be used for the most part depending on the specific protective film type:

- cutting (until 100 m roll length)
- roll cut through saw (from 100 m roll length)
 - o max. roll width: 1.560 mm
 - o max. cutting width: 1.430 mm
 - o max. diameter: 400 mm
- laminating
- die cutting
- plotter

3. special equipment

- production of rubber profiles from long rolls
- Zwick material testing machine for adhesion tests
- Digital measuring projector (measuring range 100 x 200 mm)

4. services / other opportunities

- customer advice on the use of handling technology for the effective application of die cut parts
- coordination with machine manufacturers
- on-site consulting while assembling and implementing
- delivery possibilities abroad
- packaging according to VDA
- labelling with barcode